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RCS[™] 4000 SAFETY DATA SHEET

| | substance/mixture and of the company/undertaking |
|--|--|
| 1.1. Product identifier | |
| Product form | : Mixture |
| Trade name | : RCS 4000 Acrylic Elastomeric Roof Coating |
| Product code | : RCS 4000 |
| 1.2. Relevant identified uses of the | substance or mixture and uses advised against |
| Use of the substance/mixture | : Acrylic Elastomeric Roof Coating / Primer |
| Use of the substance/mixture | : For professional use only |
| 1.3. Details of the supplier of the sa | ifety data sheet |
| Huntsman Building Solutions 3315 E. Division Street, Arlington, TX 76011 Tel: 817-640-4900, 888-224-153 sdsinfo@huntsmanbuilds.com | |
| 1.4. Emergency telephone number | |
| Emergency number | : CARECHEM (866) 928-0789 |
| SECTION 2: Hazards identification | n - |
| 2.1. Classification of the substance | |
| | |
| GHS-US classification | |
| Skin Sens. 1 H317 Carc. 2 H351 | |
| | |
| 2.2 Label elements | |
| 2.2. Label elements GHS-US labelling | |
| Hazard pictograms (GHS-US) | GHS07 GHS08 |
| Signal word (GHS-US) | : Warning |
| Hazard statements (GHS-US) | H317 - May cause an allergic skin reaction H351 - Suspected of causing cancer |
| Precautionary statements (GHS-US) | P201 - Obtain special instructions before use P202 - Do not handle until all safety precautions have been read and understood P261 - Avoid breathing mist, spray, vapours, fume, gas, dust P272 - Contaminated work clothing must not be allowed out of the workplace P280 - Wear eye protection, protective clothing, protective gloves P302+P352 - If on skin: Wash with plenty of water P308+P313 - If exposed or concerned: Get medical advice/attention P333+P313 - If skin irritation or rash occurs: Get medical advice/attention P362+P364 - Take off contaminated clothing and wash it before reuse P405 - Store locked up P501 - Dispose of contents/container to comply with applicable local, national and international regulation. |
| 2.2 Other hererde | |
| 2.3. Other hazards | |
| No additional information available | |
| | |
| No additional information available 2.4. Unknown acute toxicity (GHS-U No data available | IS) |

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

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| B.2. Mixture | | | |
|--|---------------------|-----|--|
| Name | Product identifier | % | GHS-US classification |
| Titanium dioxide | (CAS No) 13463-67-7 | < 7 | Carc. 2, H351 |
| Ammonia | (CAS No) 7664-41-7 | <1 | Flam. Gas 2, H221 Compressed gas, H280 Acute Tox. 3 (Inhalation:gas), H331 Skin Corr. 1B, H314 Eye Dam. 1, H318 |
| 3(2H)-Isothiazolone, 4,5-dichloro-2-octyl- | (CAS No) 64359-81-5 | 0.2 | Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 |

| SECTION 4: First aid measures | |
|--|--|
| 4.1. Description of first aid measures | |
| First-aid measures general | : In all cases of doubt, or when symptoms persist, seek medical attention. |
| First-aid measures after inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get immediate medical advice/attention. |
| First-aid measures after skin contact | : Remove contaminated clothing and shoes. Wash hands with water and soap. Seek medical attention if irritation develops. |
| First-aid measures after eye contact | : In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately get medical attention. |
| First-aid measures after ingestion | : If swallowed, rinse mouth with water (only if the person is conscious). Immediately call a POISON CENTER or doctor/ physician. Give water to drink if victim completely conscious/alert. Never give anything by mouth to an unconscious person. |
| 4.2. Most important symptoms and effect | s, both acute and delayed |
| Symptoms/injuries after inhalation | : Inhalation of mist or aerosol may cause irritation to nose and throat . In case of repeated or prolonged exposure : Lungs irritation. Dizziness, headaches, nausea. Suspected of causing cancer if inhaled. |
| Symptoms/injuries after skin contact | : May cause an allergic skin reaction. |
| Symptoms/injuries after eye contact | : May cause eye irritation. symptoms may include stinging, tearing, redness, swelling and blurred vision. |
| Symptoms/injuries after ingestion | : Abdominal pain, nausea. Vomiting. |
| 4.3. Indication of any immediate medical | attention and special treatment needed |
| No additional information available | |
| SECTION 5: Firefighting measures | |
| 5.1. Extinguishing media | |
| Suitable extinguishing media Unsuitable extinguishing media | : carbon dioxide (CO2), water, dry chemical powder. Foam. : None known. |
| . | |
| 5.2. Special hazards arising from the sub | stance or mixture |
| No additional information available | |
| 5.3. Advice for firefighters | |
| Firefighting instructions | : Exercise caution when fighting any chemical fire. |
| Protective equipment for firefighters | : Wear proper protective equipment. Wear a self contained breathing apparatus. |
| Other information | : Prevent entry to sewers and public waters. Material can splatter above 100° C (212° F). Dried product can burn. |
| SECTION 6: Accidental release meas | ures |
| 6.1. Personal precautions, protective equ | ipment and emergency procedures |
| General measures | : Ensure adequate ventilation. The vapour is heavier than air; beware of pits and confined spaces. Spilled material may present a slipping hazard. Stop leak if safe to do so. No action shall be taken involving any personal risk or without suitable training. |
| 6.1.1. For non-emergency personnel | |
| Protective equipment | : Wear suitable protective clothing. Refer to section 8. |

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| 6.1.2. For emergency responders | |
|---|---|
| Protective equipment | : Equip cleanup crew with proper protection. |
| Emergency procedures | : Evacuate unnecessary personnel. |
| 6.2. Environmental precautions | |
| Do not discharge into drains or the environment. | Relevant water authorities should be notified of any large spillage to water course or drain. |
| 6.3. Methods and material for containment | nt and cleaning up |
| Methods for cleaning up | : Wear proper protective equipment. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Collect all waste in suitable and labelled containers and dispose according to local legislation. Avoid static electricity discharges. Store away from other materials. Dispose of contents/container to comply with applicable local, national and international regulations. |
| 6.4. Reference to other sections | |
| For further information refer to section 8 : Exposu | re-controls/personal protection. For disposal of residues refer to section 13 : Disposal considerations. |

| SECTION 7: Handling and storage | | |
|---|---|--|
| 7.1. Precautions for safe handling | | |
| Precautions for safe handling | : Obtain special instructions before use. Use only in well-ventilated areas. Avoid all eye and skin contact and do not breathe vapour and mist. Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container closed when not in use. Take precautionary measures against static discharge. Ensure adequate ventilation. | |
| Hygiene measures | : Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practices. Wash exposed skin thoroughly with soap and water after handling. | |
| 7.2. Conditions for safe storage, including any incompatibilities | | |
| Technical measures | : Provide adequate ventilation. A washing facility/water for eye and skin cleaning purposes should be present. | |
| Storage conditions | : Keep container tightly closed in a cool place. Keep only in the original container in a cool, well- ventilated place away from highly flammable substances. | |
| | Store away from direct sunlight or other heat sources. Avoid exposure to temperatures above 150 $^\circ$ F (65.6 $^\circ$ C). | |
| | May emit toxic materials when heated to 350° F (177 °C) or above. Avoid Freezing. | |
| Incompatible materials | : Strong oxidizing agents. Acids. Base. | |
| 7.3. Specific end use(s) | | |

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Ammonia (7664-41-7) | | |
|---------------------|------------------------|----------|
| USA ACGIH | ACGIH TWA (ppm) | 25 ppm |
| USA ACGIH | ACGIH STEL (ppm) | 35 ppm |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 35 mg/m³ |
| USA OSHA | OSHA PEL (TWA) (ppm) | 50 ppm |

| Titanium dioxide (13463-67-7) | | |
|-------------------------------|------------------------|-----------------------|
| USA ACGIH | ACGIH TWA (mg/m³) | 10 mg/m³ |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 15 mg/m³ (total dust) |

8.2. Exposure controls

Appropriate engineering controls

: Provide adequate ventilation. Provide local exhaust or general room ventilation. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

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| Personal protective equipment | Insufficient ventilation: wear respiratory protection. Protective goggles. Gloves. Protective clothing. For certain operations, additional Personal Protection Equipment (PPE) may be required. |
|-------------------------------|--|
| | |
| Hand protection | : Wear protective gloves. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. |
| Eye protection | Eye protection, including both chemical splash goggles and face shield, must be worn when possibility exists for eye contact due to spraying liquid or airborne particles. Contact lenses should not be worn. |
| Skin and body protection | Long sleeved protective clothing. Personal protective clothing should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling. |
| Respiratory protection | : An approved organic vapour respirator/supplied air or self-contained breathing apparatus must be used when vapour concentration exceeds applicable exposure limits. Use an approved air purifying respirator equipped with an ammonia/methylamine cartridge. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134). |

| SECTION 9: Physical and chemica | l properties |
|---|---------------------------------------|
| 9.1. Information on basic physical and | I chemical properties |
| Physical state | : Liquid |
| Colour | : White |
| Odour | : Slight odour |
| Odour threshold | : No data available |
| pН | : 8.5 - 9.5 |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Melting point | : No data available |
| Freezing point | : No data available |
| Boiling point | : 100 °C (212 °F) |
| Flash point | : 115 °C (240 °F) |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Flammability (solid, gas) | : No data available |
| Vapour pressure | : No data available |
| Relative vapour density at 20 °C | : Heavier than air |
| Relative density | : No data available |
| Density | : 1.32 Specific Gravity |
| Solubility | : soluble in water. Water: Soluble |
| Log Pow | : No data available |
| Log Kow | : No data available |
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic | : No data available |
| Explosive properties | : No data available |
| Oxidising properties | : No data available |
| Explosive limits | : No data available |
| 9.2. Other information | |
| VOC content | : 26.4 g/l (0.22 lb/gal) |
| SECTION 10: Stability and reactivity | ty |

SECTION 10. Stability and reactiv

10.1. Reactivity

No additional information available

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Chemical stability 10.2.

Stable at normal conditions.

Possibility of hazardous reactions 10.3.

Hazardous polymerization will not occur.

10.4. **Conditions to avoid**

Avoid Freezing. Heat, open flame, sparks, hot surfaces, ignition sources, elevated temperature .

Avoid exposure to temperatures above 150 °F (65.6 °C). May emit toxic materials when heated to 350° F (177 °C) or above.

Incompatible materials 10.5.

Strong oxidizing agents. Acids. Base.

10.6. Hazardous decomposition products

Hazardous combustion products are Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and oxides of sulfur, phosphorus, zinc and/or nitrogen.

| SECTIO | N 11: Toxicological information |
|----------|--------------------------------------|
| 11.1. li | Information on toxicological effects |

| Acute toxicity | : Not classified |
|--|--|
| Ammonia (7664-41-7) | |
| LD50 oral rat | 350 mg/kg |
| LC50 inhalation rat (ppm) | 2000 ppm/4h |
| ATE US (oral) | 350.0000000 mg/kg bodyweight |
| ATE US (gases) | 2000.0000000 ppmv/4h |
| Titanium dioxide (13463-67-7) | |
| LD50 oral rat | > 10000 mg/kg |
| Skin corrosion/irritation | : Not classified |
| | pH: 8.5 - 9.5 |
| Serious eye damage/irritation | : Not classified |
| | pH: 8.5 - 9.5 |
| Respiratory or skin sensitisation | : May cause an allergic skin reaction. |
| Germ cell mutagenicity | : Not classified |
| Carcinogenicity | : Suspected of causing cancer. |
| Titanium dioxide (13463-67-7) | |
| IARC group | 2B - Possibly carcinogenic to humans |
| Reproductive toxicity | : Not classified |
| Specific target organ toxicity (single exposure) | : Not classified |
| Specific larger organ loxicity (single exposure) | |
| | |
| Specific target organ toxicity (repeated exposure) | : Not classified |
| Aspiration hazard | : Not classified |
| Symptoms/injuries after inhalation | : Inhalation of mist or aerosol may cause irritation to nose and throat . In case of repeated or |
| Symptoms/injunes alter initialation | prolonged exposure : Lungs irritation. Dizziness, headaches, nausea. Suspected of causing cancer if inhaled. |
| Symptoms/injuries after skin contact | : May cause an allergic skin reaction. |
| Symptoms/injuries after eye contact | : May cause eye irritation. symptoms may include stinging, tearing, redness, swelling and blurred vision. |
| Symptoms/injuries after ingestion | : Abdominal pain, nausea. Vomiting. |
| SECTION 12: Ecological information | |

12.1. Toxicity

| Ammonia (7664-41-7) | |
|---------------------|--|
| LC50 fishes 1 | 0.44 mg/l (Exposure time: 96 h - Species: Cyprinus carpio) |
| | |

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| mmonia (7664-41-7) | |
|---|---|
| EC50 Daphnia 1 | 25.4 mg/l (Exposure time: 48 h - Species: Daphnia magna) |
| LC50 fish 2 | 0.26 - 4.6 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus) |
| 2.2. Persistence and degradability | |
| o additional information available | |
| 2.3. Bioaccumulative potential | |
| Ammonia (7664-41-7) | |
| Log Pow | -1.14 (at 25 °C) |
| 2.4. Mobility in soil | |
| o additional information available | |
| 2.5. Other adverse effects | |
| Other adverse effects | : Prevent entry to sewers and public waters. |
| ffect on ozone layer | : No additional information available |
| ffect on the global warming | : No additional information available |
| | |
| ECTION 13: Disposal consideration | IS |
| 3.1. Waste treatment methods | |
| aste disposal recommendations | : Dispose of contents/container to comply with applicable local, national and international regulations. Consult the appropriate authorities about waste disposal. |
| dditional information | : Do not re-use empty containers. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose containers to flames, sparks, heat, or other potential ignition sources. |
| cology - waste materials | : Avoid release to the environment. Do not allow into drains or water courses. |
| ECTION 14: Transport information | |
| n accordance with DOT | |
| ot regulated for transport | |
| dditional information | |
| ther information | : No supplementary information available. |
| | |
| ADR | |
| lo additional information available | |
| ransport by sea | |
| lo additional information available | |
| Nir transport | |
| lo additional information available | |
| ECTION 15: Regulatory information | |
| 5.1. US Federal regulations | |
| Ammonia (7664-41-7) | |
| Listed on the United States TSCA (Toxic Subst Listed on the United States SARA Section 302 Listed on United States SARA Section 313 | ances Control Act) inventory |
| RQ (Reportable quantity, section 304 of EPA's List of Lists) | 100 lb |
| SARA Section 302 Threshold Planning Quantity (TPQ) | 500 |
| SARA Section 313 - Emission Reporting | 1.0 % (includes anhydrous Ammonia and aqueous Ammonia from water dissociable Ammonium salts and other sources, 10% of total aqueous Ammonia is reportable under this listing) |



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| Ammonia (7664-41-7) | nmonia (7664-41-7) ted on the Canadian DSL (Domestic Sustances List) | |
|--|---|--|
| Listed on the Canadian DSL (Domestic Sustances | | |
| WHMIS Classification | Class A - Compressed Gas Class B Division 1 - Flammable Gas Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects Class E - Corrosive Material | |
| Titanium dioxide (13463-67-7) | | |
| Listed on the Canadian DSL (Domestic Sustances List) | | |
| WHMIS Classification | Class D Division 2 Subdivision A - Very toxic material causing other toxic effects | |

EU-Regulations

Ammonia (7664-41-7)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]

No additional information available

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

No additional information available

15.2.2. National regulations

Ammonia (7664-41-7)

Listed on the AICS (Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Japanese Poisonous and Deleterious Substances Control Law Listed on the Canadian IDL (Ingredient Disclosure List)

15.3. US State regulations

| Titanium dioxide (13463-67-7) | | | | |
|--|--|---|--|--------------------------------------|
| U.S California - Proposition 65 - Carcinogens List | U.S California - Proposition 65 - Developmental Toxicity | U.S California - Proposition 65 - Reproductive Toxicity - Female | U.S California - Proposition 65 - Reproductive Toxicity - Male | No significance risk level (NSRL) |
| Yes | | | | |

| SECTION 16: Other information | |
|-------------------------------|---|
| Indication of changes | : 2.1. Classification of the substance or mixture. 3. Composition/information on ingredients. according to the federal final rule of hazard communication revised on 2012 (HazCom 2012). |
| Revision date | : 1/29/2015 12:00:00 AM |
| Sources of Key data | : SDS - Safety Data Sheet. |
| Other information | : None. |

Full text of H-phrases: see section 16:

| Acute Tox. 3 (Inhalation:gas) | Acute toxicity (inhalation:gas) Category 3 |
|-------------------------------|--|
| Carc. 2 | Carcinogenicity, Category 2 |
| Compressed gas | Gases under pressure : Compressed gas |
| Eye Dam. 1 | Serious eye damage/eye irritation, Category 1 |
| Flam. Gas 2 | Flammable gases, Category 2 |
| Skin Corr. 1B | Skin corrosion/irritation Category 1B |
| Skin Sens. 1 | Sensitisation — Skin, category 1 |
| H221 | Flammable gas |
| H280 | Contains gas under pressure; may explode if heated |
| H314 | Causes severe skin burns and eye damage |
| H317 | May cause an allergic skin reaction |

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| H318 | Causes serious eye damage |
|----------|-----------------------------|
| H331 | Toxic if inhaled |
| H351 | Suspected of causing cancer |

HMIS III Rating

| • | |
|---------------------|---|
| Health | : 2 Moderate Hazard - Temporary or minor injury may occur |
| Flammability | : 0 Minimal Hazard |
| Physical | : 0 Minimal Hazard |
| Personal Protection | : 1 |
| | |

SDS US (GHS HazCom 2012)

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