



SEALECTION® 500 TECHNICAL DATA SHEET

Sealection® 500 is a two-component, open cell, spray applied, semi-rigid polyurethane foam system. This product is a fully water-blown foam system with a low in-place density with excellent adhesion to various substrates and to itself. Sealection 500 incorporates the single-phase solution technology developed by Huntsman Building Solutions excellent shelf life and consistent processing. Sealection 500 complies with the intent of the International Code Council's residential and commercial building codes for spray polyurethane foam plastic insulation. Sealection 500 is an NAHB Green Approved Product. SEALECTION 500 has been fully re-tested by a recognized independent laboratory and evaluated by CCMC (12697-R) for installation in open cavities such as stud walls, perimeter joist, cathedral and garage ceilings and complies with the intent of the National Building Codes of Canada, Article 9.25.2.2.(1), Ruling No. 95-10-29-(12697-R) authorizing the use of this product in Ontario. Canada Mortgage and Housing Corporation permits the use of this product in construction financed or insured under the National Housing Act. Sealection 500 is applied exclusively by CALIBER QAP licensed installers and contractors.

PHYSICAL PROPERTIES S (CCMC #12697-R)			
ASTM D 1622	Density	0.50 lb/ft ³	8.3 kg/m ³
ASTM C 518	Aged Thermal Resistance (R-value @ 25.4mm)	3.5 ft ² h°F/BTU	0.61 Km ² /W
ASTM D2126	Dimensional Stability, 28 days, Volume change % • -29°C / Ambient RH • 80°C / Ambient RH • 70°C / 95 ±3 % RH	-0.5 -4.4 -5.1	
ASTM D2842	Water Absorption (%)	50%	
ASTM E 96	Water Vapor Permeance @ 25mm thick core sample	22.72 perms	1300 ng/Pa•s•m ²
CAN/ULC-S774-09	VOC Emissions Standard	Pass	
CAN/ULC S102 (including S127)	Flame Spread Rate Smoke Development	435 240	
PHYSICAL PROPERTIES (Additional Testing)			
ASTM E 413	Sound Transmission Class (STC) (see website for assembly specs)	49 – 51	
ASTM C 423	Noise Reduction Coefficient (NRC)	0.75	
ASTM E 283	Air Permeance @ 75 Pa @ 3.5" Sustained wind load for 60 minutes @ 1000 Pa (90 mph wind) Gust wind load test @ 3000 Pa (160 mph wind)	0.001 L/sm ² No Damage No Damage	
ASTM E 2178	Air Permeance @ 50 Pa @ 3.5" Air Permeance @ 100 Pa @ 3.5" Air Permeance @ 300 Pa @ 3.5"	0.001 L/sm ² 0.003 L/sm ² 0.008 L/sm ²	
ASTM C 1338	Fungi Resistance Tests	No Fungal Growth	
ASTM D 1929	Spontaneous Ignition Temperature	560°C (1040°F)	
ASTM D 1621	Compressive Strength	0.7 psi	4.8 kPa
ASTM D 1623	Tensile Strength	5.6 psi	38.6 kPa

REACTIVITY PROFILE			
Cream Time 1 – 2 seconds	Gel Time 3 – 4 seconds	Tack Free Time 6 – 7 seconds	End of Rise 6 – 7 seconds

LIQUID COMPONENT PROPERTIES		
PROPERTY	A-PMDI ISOCYANATE	SEALECTION 500 RESIN
Color	Brown	Amber
Viscosity @ 77°F (25°C)	180 – 220 cps	150 – 300 cps
Specific Gravity	1.24	1.08 – 1.12
Shelf Life of unopened drum properly stored	12 months	12 months
Storage Temperature	50 – 100°F (10 – 38°C)	50 – 100°F (10 – 38°C)
Mixing Ratio (volume)	1:1	1:1

*See SDS for more information.

RECOMMENDED PROCESSION PARAMETERS*		
Initial Recirculating Setpoint Temperature	90 – 100°F	32 – 38°C
Initial Primary Heater Setpoint Temperature	110 – 130°F	43 – 54°C
Initial Hose Heat Setpoint Temperature	110 – 130°F	43 – 54°C
Initial Processing Setpoint Pressure	1100 – 1500 psi	7584 – 10342 kPa
Substrate & Ambient Temperature	> 23°F	> -5°C
Moisture Content of Substrate	≤ 19%	≤ 19%
Moisture Content of Concrete Concrete must be cured, dry and free of dust and form release agents.		

*Foam application temperatures and pressures can vary widely depending on temperature, humidity, elevation, substrate, equipment and other factors. While processing, the applicator must continuously observe the characteristics of the sprayed foam and adjust processing temperatures and pressures to maintain proper cell structure, adhesion, cohesion and general foam quality. It is the sole responsibility of the applicator to process and apply Sealection 500 within specification.

General Requirements: Equipment must be capable of delivering the proper ratio (1:1 by volume) of polymeric isocyanate (PMDI) and polyol blend at adequate temperatures and spray pressures. Substrate must be at least 5 degrees above dew point, with best processing results when ambient humidity is below 80%. Substrate must also be free of moisture (dew or frost), grease, oil, solvents and other materials that would adversely affect adhesion of the polyurethane foam.

Sealection 500 must be separated from the interior of the building by an approved thermal barrier or an approved finish material equivalent to a thermal barrier in accordance with applicable codes. Sealection 500 must be sprayed at a minimum thickness of 3" per pass. This product must not be used when the continuous service temperature of the substrate or foam is below -60°F (-51°C) or above 180°F (82°C). Sealection 500 should not be used in contact with bulk water, below grade or to cover flexible ductwork.

Disclaimer: The information herein is to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent inferred. All patent rights are reserved. The foam product is combustible and must be protected in accordance with applicable codes. Protect from direct flame and spark contact, around hot work for example. The exclusive remedy for all proven claims is replacement of our materials.

