

Revision date 14-Feb-2024

Revision Number 9

## 1. Identification

### Product identifier

**Product Name** Icynene Classic 45

### Other means of identification

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended use** Component B of polyurethane system

**Restrictions on use**

### Details of the supplier of the safety data sheet

#### **Manufacturer Address**

Huntsman Building Solutions  
3315 E. Division St.  
Arlington, TX 76011  
Telephone: 817-640-4900  
sds@huntsmanbuilds.com

### Emergency telephone number

**24 Hour Emergency Phone Number** Chemtrec 1-800-424-9300  
CANUTEC 613-996-6666 or \*666 (cellular)

**Emergency Telephone**

## 2. Hazard(s) identification

### Classification

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1

**Appearance** Liquid

**Physical state** Liquid

**Odor** Slight

### Label elements

**Danger**

### **Hazard statements**

Causes severe skin burns and eye damage

**Precautionary Statements - Prevention**

Do not breathe dusts or mists

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves, protective clothing, eye protection and face protection

**Precautionary Statements - Response**

Immediately call a POISON CENTER or doctor

Specific treatment (see .? on this label)

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor

**Skin**

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water and then shower

Wash contaminated clothing before reuse

**Inhalation**

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Immediately call a POISON CENTER or doctor

**Ingestion**

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents and container to an approved waste disposal plant

**Other information**

May be harmful if swallowed. May be harmful in contact with skin.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N,N-dimethyl-	6711-48-4	4.55 - 6.8	-	-
Urea, [3-(dimethylamino)propyl]-	31506-43-1	0.052 - 1.7	-	-
1H-Imidazole, 1,2-dimethyl-	1739-84-0	0.045 - 1.275	-	-

### 4. First-aid measures

**Description of first aid measures****General advice**

Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

**Inhalation**

Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical

attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.

<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical advice/attention.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

#### **Most important symptoms and effects, both acute and delayed**

**Symptoms** Burning sensation.

#### **Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

### **5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **6. Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

#### **Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

## 7. Handling and storage

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

## 8. Exposure controls/personal protection

### Control parameters

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

### Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

### Appropriate engineering controls

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Tight sealing safety goggles. Face protection shield.

**Hand protection** Wear suitable gloves. Impervious gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	white
Odor	Slight
Odor threshold	

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12 - 13	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 200 °C / 392 °F	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	.50	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	398 °C / 748.4 °F	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

### Other information

Explosive properties	No information available
Oxidizing properties	No information available
VOC Content (%)	No information available

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible materials	Acids. Bases. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs.
-------------------	---

Pulmonary edema can be fatal.

<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May be harmful in contact with skin.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Redness. Burning. May cause blindness. Coughing and/ or wheezing.

### Acute toxicity

#### **Numerical measures of toxicity**

No information available

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	4,267.60 mg/kg
<b>ATEmix (dermal)</b>	2,344.40 mg/kg

### **Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N, N-dimethyl- 6711-48-4	-	= 370 mg/kg ( Rabbit )	-
1H-Imidazole, 1,2-dimethyl- 1739-84-0	-	> 200 mg/kg ( Rabbit )	> 3 mg/L ( Rat ) 4 h

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes burns.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Risk of serious damage to eyes. Causes burns.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.

**Aspiration hazard** No information available.

## 12. Ecological information

### Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N,N-dimethyl-6711-48-4	-	LC50: 21.4 - 47mg/L (96h, Danio rerio)	-	-
1H-Imidazole, 1,2-dimethyl-1739-84-0	-	LC50: =63.03mg/L (96h, Danio rerio)	-	-

### Persistence and degradability

**Bioaccumulation** No information available.

### Component Information

Chemical name	Partition coefficient
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N,N-dimethyl-6711-48-4	0.214
1H-Imidazole, 1,2-dimethyl-1739-84-0	0.11

### Mobility in soil

**Other adverse effects** No information available.

## 13. Disposal considerations

### Waste treatment methods

**Waste from residues/unused products** Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

**DOT** Not regulated

## 15. Regulatory information

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

**International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status Contact supplier for inventory compliance status
<b>ENCS</b>	Contact supplier for inventory compliance status Contact supplier for inventory compliance status
<b>IECSC</b>	Contact supplier for inventory compliance status Contact supplier for inventory compliance status
<b>KECL</b>	Contact supplier for inventory compliance status Contact supplier for inventory compliance status
<b>PICCS</b>	Contact supplier for inventory compliance status Contact supplier for inventory compliance status
<b>AICS</b>	Contact supplier for inventory compliance status Contact supplier for inventory compliance status

**Legend:**

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AICS** - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Ethylene glycol - 107-21-1	Developmental

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water 7732-18-5	-	-	X
Ethylene glycol 107-21-1	X	X	X



**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan GHS Classification  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 World Health Organization

Revision date 14-Feb-2024

**Revision Note****Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**