

Revision date 13-Apr-2026

Revision Number 5

1. Identification**Product identifier****Product Name** Icynene Prime NM**Other means of identification****Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended use** Component B of polyurethane system**Restrictions on use****Details of the supplier of the safety data sheet****Manufacturer Address**Huntsman Building Solutions
3315 E. Division St.
Arlington, TX 76011
Telephone: 817-640-4900
HBSSDS@huntsman.com**Emergency telephone number****24 Hour Emergency Phone Number** Chemtrec 1-800-424-9300
CANUTEC 613-996-6666 or *666 (cellular)**Emergency Telephone****2. Hazard(s) identification****Classification**

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1

Appearance Liquid**Physical state** Liquid**Odor** Amine-like**Label elements****Danger****Hazard statements**Harmful if swallowed
Causes severe skin burns and eye damage
Harmful if swallowed
Causes skin irritation
Causes serious eye damage

**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Wear protective gloves, eye protection and face protection
 Do not breathe dust, fume, gas, mist, vapors and spray
 Use only outdoors or in a well-ventilated area
 Wear respiratory protection

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor
 Specific treatment (see .? on this label)

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water and then shower
 Wash contaminated clothing before reuse

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing
 Immediately call a POISON CENTER or doctor

Ingestion

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth
 Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents and container to an approved waste disposal plant

Other information

May be harmful in contact with skin. Harmful to aquatic life with long lasting effects. Harmful to aquatic life.

Unknown acute toxicity

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
2-Propanol, 1-chloro-, phosphate (3:1)	13674-84-5	19 - 22.10	-	-
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N,N-dimethyl-	6711-48-4	5.12 - 8.25	-	-
1-Propanol, 2,2-dimethyl-, tribromo derivative	36483-57-5	3 - 6.75	-	-
Glyceryl polypropylene glycol triether	25791-96-2	0.75 - 3.25	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical advice/attention.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Protect from moisture. Store locked up. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be

allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	amber
Odor	Amine-like
Odor threshold	

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
VOC Content (%)	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible materials	Acids. Bases. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Corrosive by inhalation.
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(based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.

Eye contact

Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

Skin contact

Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May be harmful in contact with skin.

Ingestion

Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms**

Redness. Burning. May cause blindness. Coughing and/ or wheezing.

Acute toxicity**Numerical measures of toxicity**

No information available

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 1,497.60 mg/kg
ATEmix (dermal) 2,329.00 mg/kg

Unknown acute toxicity**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2-Propanol, 1-chloro-, phosphate (3:1) 13674-84-5	= 1500 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5.05 mg/L (Rat) 4 h
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N, N-dimethyl- 6711-48-4	-	= 370 mg/kg (Rabbit)	-
1-Propanol, 2,2-dimethyl-, tribromo derivative 36483-57-5	= 1630 mg/kg (Rat)	> 2000 mg/kg (Rat)	-
Glyceryl polypropylene glycol triether 25791-96-2	= 2830 µL/kg (Rat) > 64 mL/kg (Rat)	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation**

Classification based on data available for ingredients. Causes burns.

Serious eye damage/eye irritation

Classification based on data available for ingredients. Risk of serious damage to eyes. Causes burns.

Respiratory or skin sensitization

No information available.

Germ cell mutagenicity

No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
2-Propanol, 1-chloro-, phosphate (3:1) 13674-84-5	EC50: =45mg/L (72h, <i>Desmodesmus subspicatus</i>) EC50: =4mg/L (96h, <i>Pseudokirchneriella subcapitata</i>)	LC50: =56.2mg/L (96h, <i>Brachydanio rerio</i>) LC50: =98mg/L (96h, <i>Pimephales promelas</i>) LC50: =30mg/L (96h, <i>Poecilia reticulata</i>)	-	EC50: =63mg/L (48h, <i>Daphnia magna</i>)
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N,N-dimethyl- 6711-48-4	-	LC50: 21.4 - 47mg/L (96h, <i>Danio rerio</i>)	-	-
1-Propanol, 2,2-dimethyl-, tribromo derivative 36483-57-5	-	LC50: =32mg/L (96h, <i>Cyprinus carpio</i>)	-	-

Persistence and degradability

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
2-Propanol, 1-chloro-, phosphate (3:1) 13674-84-5	2.68
1,3-Propanediamine, N-[3-(dimethylamino)propyl]-N,N-dimethyl- 6711-48-4	0.214

Mobility in soil

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT

Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Contact supplier for inventory compliance status
ENCS	Contact supplier for inventory compliance status
IECSC	Contact supplier for inventory compliance status
KECL	Contact supplier for inventory compliance status
PICCS	Contact supplier for inventory compliance status
AICS	Contact supplier for inventory compliance status

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water 7732-18-5	-	-	X

U.S. EPA Label Information

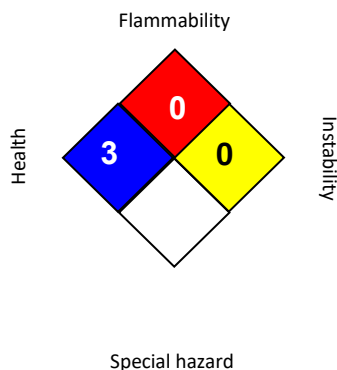
EPA Pesticide Registration Number Not applicable

16. Other information

<u>NFPA</u>	Health hazards 3	Flammability 0	Instability 0	Special hazards -
<u>HMIS</u>	Health hazards 3	Flammability 0	Physical hazards 0	Personal protection X

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	3
FLAMMABILITY		0
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "/" represents a chronic hazard, while the "" represents the absence of a chronic hazard

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: Exposure controls/personal protection

TWA TWA (time-weighted average)
Ceiling Maximum limit value

STEL
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STEL (Short Term Exposure Limit)
Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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Revision Note**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet